## P 610749/WO/1

## CLAIMS:

- 1. Method of measuring the stress/strain by means of the Barkhausen noise, characterized in that an exciting/sensing device (1; 2,3; 2,7) is arranged at least adjacent to a magnetic or magnetizable element (4; 5), in that the exciting device (1; 2) is acted upon by a rising magnetizing current, in that the start of the Barkhausen noise in the element (4; 5) is detected as a function of the magnetizing current by means of the sensing device (1; 3; 7), the starting of the Barkhausen noise representing a measurement of the stress/strain condition of the element (4; 5).
- 2. Method according to Claim 1, characterized in that the start of the Barkhausen noise is determined by comparative measurements using reference values.
- 3. Method according to Claim 1 or 2, characterized in that a pulsed magnetizing current is used, the sensing device (1; 3; 7) detecting the signal of the Barkhausen noise during the off-time of the pulses.
  - 4. Method according to one of Claims 1 to 3,

characterized in that an intermediate element (5') made of non-magnetic or non-magnetizable material is arranged between the magnetic or magnetizable element (4) and a structure (6) to be connected therewith.

- 5. Method according to one of Claims 1 to 3, characterized in that, before the determination of its stress/strain condition, the magnetic or magnetizable element (5) is arranged between a non-magnetic or non-magnetizable fastening element (4') and a structure (6) to be connected therewith.
- 6. Method according to one of the preceding claims, characterized in that the magnetizing current is proportional to the internal stress of the element (4; 5).
- 7. Use of the method according to one of the preceding claims for measuring stress/strain conditions in screwed, inserted or riveted fastening devices.